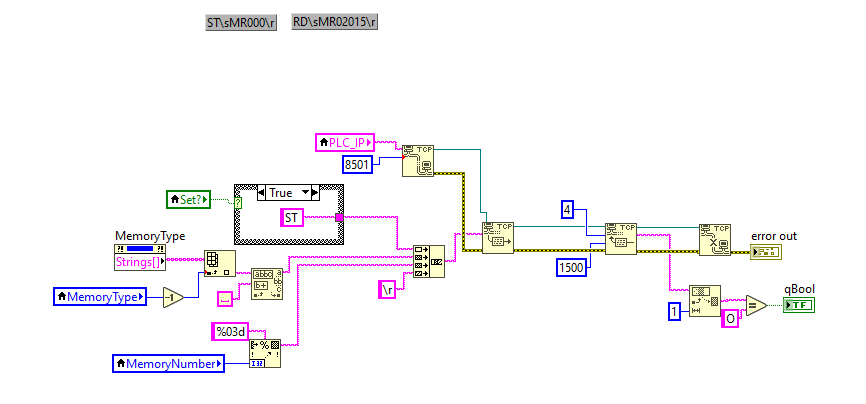
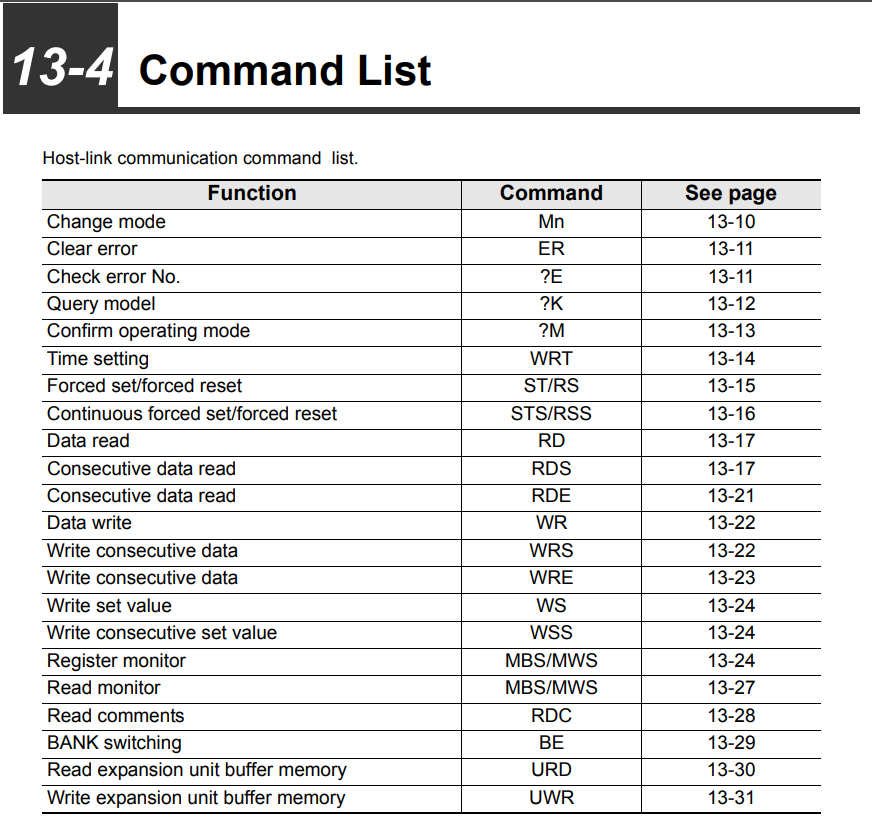
**How to establish communication between LabVIEW and PLC Keyence**

**To Write a Boolean the command has the following Structure:**

ST\sMR1234\r

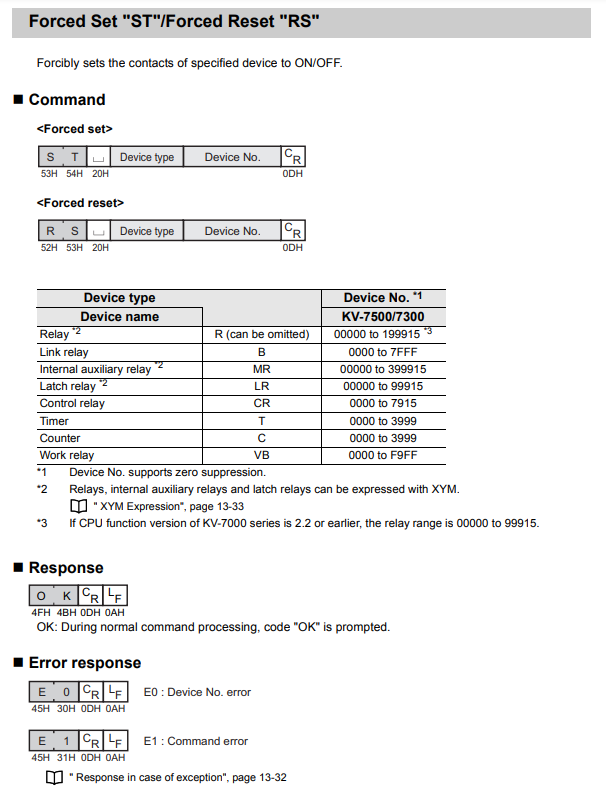
**Where:**

**ST:** Forced SET

**\s:** Space Character

**MR1234:** Memory Type and Number

**\r:** Carriage Return Character



To Read Data from a Specific Device

